

Date: Monday, 2/5/2007 8:15:02 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BLACK NEOPRENE FOAM .125
Job Number : 30632	
Estimate Number : 10066	
P.O. Number : <i>N/A</i>	Part Number : D2986
This Issue : 2/5/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2986 REV. A
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 24628	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 2/20/2007 Qty: 200 Um: Each
Checked & Approved By : <i>[Signature] 07.02.05</i>	
Comment : Est: A 00.09.28 New Issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3041*

Order per Dwg D2986

Possible supplier: Accurate rubber P/N *451750006*

Material release note required

07/02/05
200

2.0	451750006	Black Neoprene foam .125
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Comment: Qty.: 1.0000 sf(s)/Unit Total : 200.0000 sf(s)
BLACK NEOPRENE FOAM 0.125

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

07/3/6 225

225

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

07/03/07

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/03/08 225


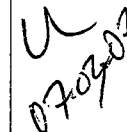



PTU

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/03/12

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07-02-16	3.0	Material was good, but the foam was a sticky back, and doesn't stick well at all for our applications.	 Q51042	return for proper foam. Q See NCR 140.	 07-03-07	 07-03-07	 Q51042	 07-02-16

NOTE: Date & initial all entries

Date: Monday, 2/5/2007 8:15:02 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLACK NEOPRENE FOAM .125

Job Number: 30632

Part Number: D2986

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



223

Comment: FINAL INSPECTION/W/O RELEASE

207103/08

Job Completion



207103-08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D2986	REV. A SHEET 1 OF 1
DATE 00.09.26		TITLE RUBBER SPACER	SCALE NTS
A	00.09.26	NEW ISSUE	

SPECIFICATION CONTROL DWG

MATERIAL: BLACK NEOPRENE CLOSED CELL FOAM 0.125 THICK

POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 451750006

D2986-1: CUT PER TEMPLATE DT8526
(USED FOR BOTTOM OF SPACEPOD FLOORS)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30632

RELEASED
00.09.26 [Signature]



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 02/07/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000003041

ACR W.O. # : 123994

Item # : IV1-02

Item Description: NEO / Sponge : 1/8" RS : 4.5' x 50'

ACR Compound : NEOPRENE

Date Shipped: 02/07/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.



Mohsen Ahmadi
(ACR GROUP INC. REPRESENTATIVE)



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
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Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 02/28/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000003041

ACR W.O. # : 124226

Item # : IV1-02

Item Description: CC NEO/Sponge : 1/8" RS : 4.5' x 50'

ACR Compound : IV1- P- 02

Date Shipped: 02/28/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.


Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)